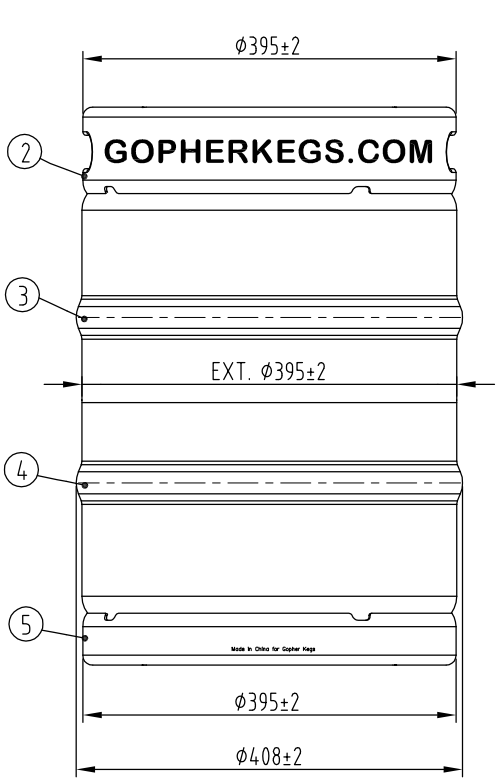

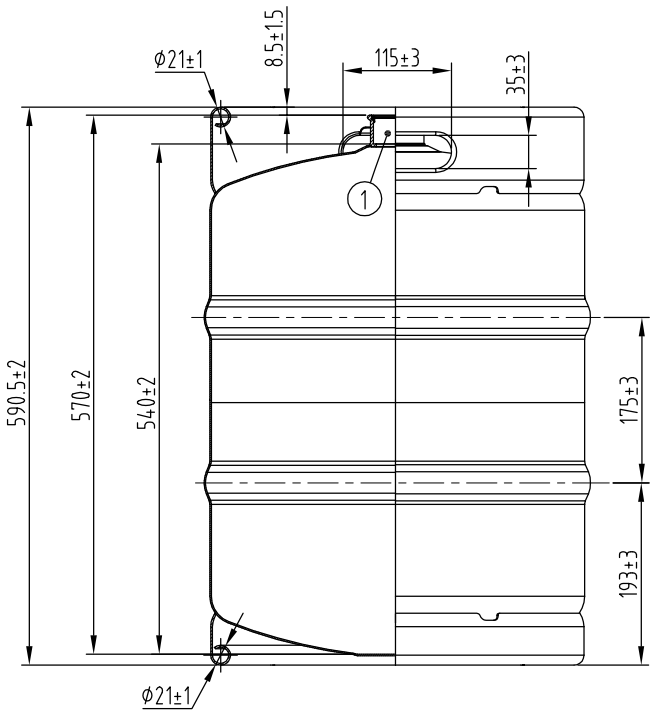

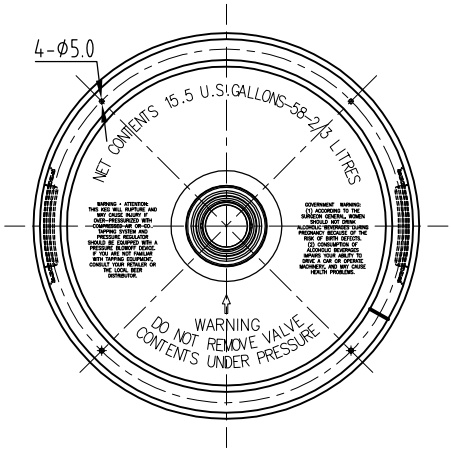

Notes:
1. Construction Capacity: 59.62L±0.2L
   Norminal Capacity: 15.5 Gallon (58.67L)
2. Weight: 13.4kg±5% (Excluding the spear)
3. Working pressure: 3.0bar, testing pressure: 6.3bar;
4. Thickness of chimbs: 2.25±0.05mm
5. Thickness of bodies: 1.5±0.1mm
6. Remove all burrs, sharp edges and swarf.

No.	DESIGNATON	REFERENCE	TYPE	QTY.	MATERIAL	REMARK
5	Bottom Chimb	MJ.TZ.U1/2.MJ.04.01-A	1235X96	1	AISI SS304 Steel	
4	Bottom Half Body	MJ.TZ.U1/2.MJ.03.01-A	ϕ708mm	1	AISI SS304 Steel	Deep Drawn Qualified Sheet
3	Top Half Body	MJ.TZ.U1/2.MJ.02.01-A	ϕ708mm	1	AISI SS304 Steel	Deep Drawn Qualified Sheet
2	Top Chimb	MJ.TZ.U1/2.GOPH.01.01-A	1235X131	1	AISI SS304 Steel	
1	Neck	MJ.TZ.NECK.D.01-A	ϕ64X33.5X10	1	AISI SS304 Tube	

ITEM	AMENDMENTS	SIGNATURE	DATE

Add: 15 SW Colorado Ave. suite 1, Bend, OR 97702
Phone: 541-508-5218
Fax: 541-388-5414
http://www.gopherkegs.com

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Drawn By	Design By	Checked By	Approved By
John Chen			
1/30/2015			

Title: Keg USA 1/2 Barrel (Unstackable)

Material: AISI SS304 Steel
Total: 9 Pages
Page 1
Weight: 13.4kg
Unit: mm
Ref: MJ.TZ.U1/2.GOPH.01-A
Scale: 1:8
Rev: A