



Notes:

1. Construction Capacity:  $19.5L \pm 0.15L$   
Norminal Capacity: 5.16 Gallon (19.53L)
2. Weight:  $6.0kg \pm 5\%$  (Including the spear)
3. Working pressure: 3.0bar, testing pressure: 6.3bar;
4. Thickness of chimbs:  $1.5 \pm 0.08mm$
5. Thickness of bodies:  $1.2 \pm 0.08mm$
6. Remove all burrs, sharp edges and swarf.

No.	Designation	Reference	TYPE	QTY.	Material	Remark
5	Bottom Chimb	MJ.TZ.U1/6.MJ.04.02-A	734X113mm	1	AISI SS304 Steel	
4	Bottom Half Body	MJ.TZ.U1/6.MJ.03.02-A	$\phi 525mm$	1	AISI SS304 Steel	Deep Drawn Qualified Sheet
3	Top Half Body	MJ.TZ.U1/6.MJ.02.02-A	$\phi 525mm$	1	AISI SS304 Steel	Deep Drawn Qualified Sheet
2	Top Chimb	MJ.TZ.U1/6.GOPH.01.02-A	734X109mm	1	AISI SS304 Steel	
1	Neck	MJ.TZ.NECK.D.01-A	$\phi 63.46 \times 33.53$	1	AISI SS304 Tube	

				Add: 15 SW Colorado Ave. suite 1, Bend, OR 97702 Phone: 541-508-5218 Fax: 541-388-5414 <a href="http://www.gopherkegs.com">http://www.gopherkegs.com</a>				
ITEM	AMENDMENTS	SIGNATURE	DATE	Material: Stainless Steel				Total: 8 Pages
Drawn By	Design By	Checked By	Approved By	Title: Keg 1/6 Barrel $\phi 235mm$		Weight: 6.0kg		Unit:mm
John Chen						Ref: MJ.TZ.U1/6.GOPH.00.02-A		Scale: 1:8 Rev: A
01/30/2015								